



NOTES:

1. Specific site conditions may require an increase in concrete encasement dimensions and/or reinforcement. It is the customer's responsibility to ensure the concrete encasement is designed for the application. A minimum concrete strength of 25MPa is recommended. The concrete should be vibrated to eliminate air pockets. *Engineering advice may be required.*
2. The finished level of the concrete must be approximately 3mm above the top of the channel edge.
3. The finished level of the soil to match that of the concrete encasement.
4. For further details, refer to ACO's design & site installation files at www.acodrain.com.au/resources.

**SPECIFICATION CLAUSE
KLASSIKDRAIN K100 - LOAD CLASS A-B**

GENERAL

THE SURFACE DRAINAGE SYSTEM SHALL BE ACO'S KLASSIKDRAIN K100 POLYMER CONCRETE V-PROFILE CHANNEL SYSTEM WITH GALVANISED STEEL EDGE RAILS AS MANUFACTURED BY ACO.

MATERIALS

K100 CHANNELS SHALL BE MANUFACTURED FROM POLYESTER RESIN POLYMER CONCRETE WITH AN INTEGRALLY CAST-IN GALVANISED STEEL EDGE RAIL. PROPERTIES OF POLYMER CONCRETE WILL BE AS FOLLOWS WITH SUPPORTING DOCUMENTATION:

COMPRESSIVE STRENGTH:	98 MPa
FLEXURAL STRENGTH:	26 MPa
TENSILE STRENGTH:	14 MPa
WATER ABSORPTION:	0.07%
FROST PROOF:	YES
COEFFICIENT OF EXPANSION/CONTRACTION:	$2.02 \times 10^{-5}/^{\circ}\text{C}$
WATER VAPOUR TRANSMISSION:	0.0364g/m ²
NON FLAMMABLE:	YES
COEFFICIENT OF ROUGHNESS (MANNINGS):	n=0.011
RESISTANT TO WEATHERING:	YES
DILUTE ACID AND ALKALI RESISTANT:	YES
SF SEALANT GROOVE	YES

CHANNELS

K100 CHANNEL SHALL BE 100mm NOMINAL INTERNAL WIDTH WITH AN OVERALL WIDTH OF 130mm. CHANNEL INVERT SHALL HAVE A V-PROFILE TO ALLOW EFFICIENT DRAINAGE. K100 SLOPED CHANNELS SHALL HAVE A BUILT-IN SLOPE OF 0.5%. ALL CHANNELS SHALL BE INTERLOCKING WITH A MALE/FEMALE JOINT.

GRATES

INSERT SPECIFICATION FOR THE SELECTED GRATE. REFER TO THE RELEVANT ACO SPECIFICATION INFORMATION SHEET, CLICK www.acodrain.com.au/resources.

INSTALLATION

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO AND TO BE INSTALLED FOR ITS INTENDED PURPOSE. ANY DEVIATION OR PARTIAL USE OF THE SPECIFIED SYSTEM AND/OR IMPROPER INSTALLATION WILL VOID ALL WARRANTIES PROVIDED BY ACO.

K1-AB-G



DATE: 03/14

**K100 - KLASSIKDRAIN - LOAD CLASS: A-B
FOR GRASS**

INSTALLATION DRAWING - ACO DRAIN

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