



NOTES:

1. Specific site conditions may require an increase in the concrete encasement dimensions and/or reinforcement. It is the customer's responsibility to ensure the concrete encasement is designed for the application. A minimum concrete strength of 25MPa is recommended. The concrete should be vibrated to eliminate air pockets. *Engineering advice may be required.*
2. The finished level of the concrete encasement must be approximately 3mm above the top of the channel edge.
3. Expansion and crack control joints are recommended to protect the channel and the concrete encasement. *Engineering advice may be required.*
4. For further details, refer to ACO's design & site installation files at www.acodrain.com.au/resources

**SPECIFICATION CLAUSE
SLABDRAIN H100K - LOAD CLASS A-B**

GENERAL

THE SURFACE DRAINAGE SYSTEM SHALL BE ACO'S SLABDRAIN H100K POLYMER CONCRETE SHALLOW CHANNEL SYSTEM WITH GALVANISED STEEL EDGE RAILS AS MANUFACTURED BY ACO.

MATERIALS

H100K CHANNELS SHALL BE MANUFACTURED FROM POLYESTER RESIN POLYMER CONCRETE WITH INTEGRALLY CAST-IN GALVANISED STEEL EDGE RAILS. PROPERTIES OF POLYMER CONCRETE WILL BE AS FOLLOWS WITH SUPPORTING DOCUMENTATION:

COMPRESSIVE STRENGTH:	98 MPa
FLEXURAL STRENGTH:	26 MPa
TENSILE STRENGTH:	14 MPa
WATER ABSORPTION:	0.07%
FROST PROOF:	YES
COEFFICIENT OF EXPANSION/CONTRACTION:	$2.02 \times 10^{-5}/^{\circ}\text{C}$
WATER VAPOUR TRANSMISSION:	0.0364g/m ²
NON FLAMMABLE:	YES
COEFFICIENT OF ROUGHNESS (MANNINGS):	n=0.011
RESISTANT TO WEATHERING:	YES
DILUTE ACID AND ALKALI RESISTANT:	YES
SF SEALANT GROOVE	YES

CHANNELS

H100K CHANNEL SHALL BE 100mm NOMINAL INTERNAL WIDTH WITH AN OVERALL WIDTH OF 130mm. CHANNELS SHALL HAVE AN OVERALL DEPTH OF 80mm/100mm* FOR USE IN AREAS WITH DEPTH RESTRICTIONS. ALL CHANNELS SHALL BE INTERLOCKING WITH A MALE/FEMALE JOINT.

GRATES

INSERT SPECIFICATION FOR THE SELECTED GRATE. REFER TO THE RELEVANT ACO SPECIFICATION INFORMATION SHEET.
CLICK: www.acodrain.com.au/resources

INSTALLATION

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO AND TO BE INSTALLED FOR ITS INTENDED PURPOSE. ANY DEVIATION OR PARTIAL USE OF THE SPECIFIED SYSTEM AND/OR IMPROPER INSTALLATION WILL VOID ALL WARRANTIES PROVIDED BY ACO.

*DELETE AS APPROPRIATE

H1K-AB-C



DATE: 12/13

**H100K - SLABDRAIN - LOAD CLASS: A-B
FOR CONCRETE SLAB**

INSTALLATION DRAWING - ACO DRAIN

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