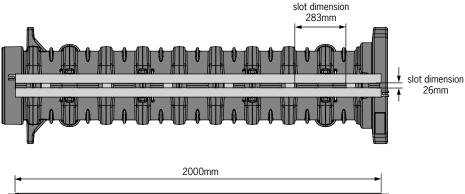
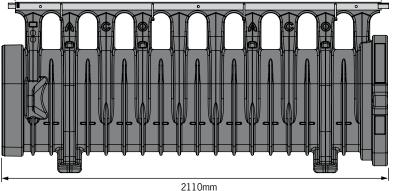
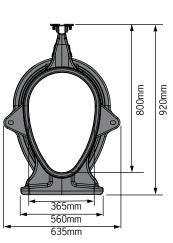
## **ACO INFRASTRUCTURE**

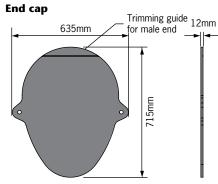
## Qmax - 365 channel with Q-Flow galvanised steel slot

Two metre channel

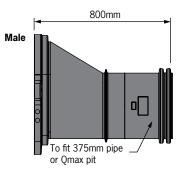


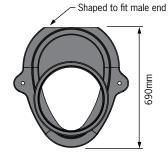


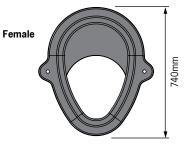


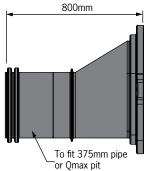


End cap for channel cuts 440mm 60mm gg **Outlet pit connectors** 









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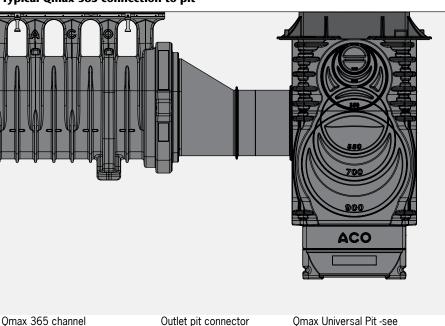
# ACO INFRASTRUCTURE Qmax - 365 channel with Q-Flow galvanised steel slot



Description	Part	Invert	Wgt
	No	mm	kg
Qmax 365 channel with Q-Flow galvanised steel slot - 2m	32822	800	35.6
Accessories			
Qmax 365 end cap (Fits male or female end of uncut channels - 0.012m	32825	-	3.5
Qmax 365 end cap (Easy push fit cap for cut channel ends - 0.06m	32886	-	2.4
Qmax 365 to Qmax 465 step connector - 0.045m	32882	-	2.5
Qmax 365 pit connector assembly (pair) - 0.8m	32826	-	11.8

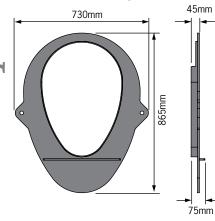
#### Typical Qmax 365 connection to pit

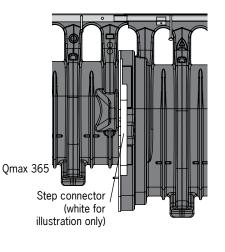




(female)

Qmax 365 to 465 Step connector





appropriate Spec Info

### **Specifications**

#### General

The surface drainage system shall be ACO Qmax 365 with galvanised steel Q-Flow top as manufactured by ACO Limited or equal approved.

#### Materials

The trench system bodies shall be manufactured from medium density polyethylene with:

Compressive strength: 58,250 kN/m<sup>2</sup> 15,350 kN/m<sup>2</sup> Flexural strength: Water absorption 0.31%

The nominal clear opening shall be 365mm with unit overall width of 635mm. Units shall be manufactured with a neutral invert of 800mm. Each unit will feature a full radius in the channel bottom and a male to female interconnecting end profile, a rubber seal shall be fitted to the bell end of the channel unit. Units shall have molded anchoring features on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and pavement surface.

#### Grate Unit

Grates shall be factory fitted to MDPE bodies to provide a monolithic unit. Water intake area per 2 metre unit will be 60,320mm<sup>2</sup>.

#### Pit

See appropriate spec info for pit information.

#### Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.



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